



INLINE QC

Automatic quality control

Optimize your concrete block and paver production with automatic non-contact quality control: the Inline QC.

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The height measurement with color indication ensures intuitive recognition of product quality through objective evaluation. Statistical evaluations can help you fully analyze your production processes.

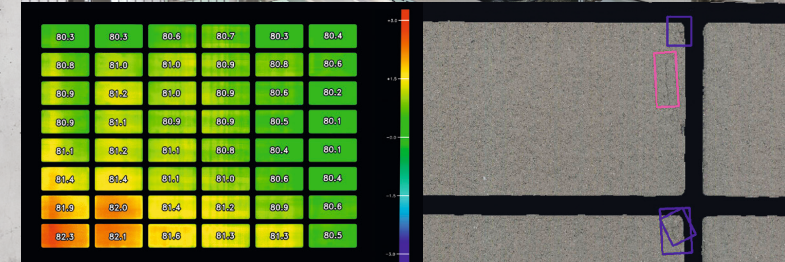
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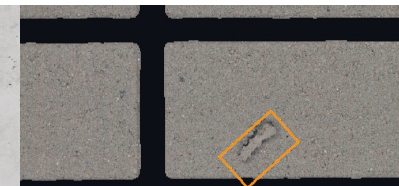
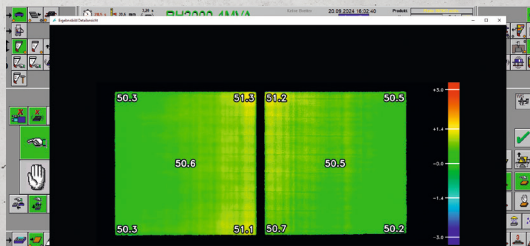
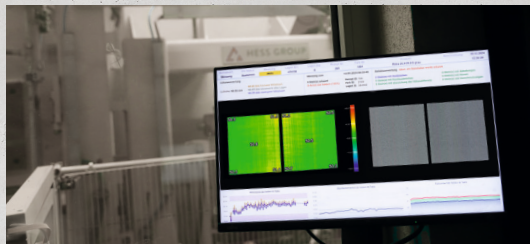


We put concrete into shape.

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PERFORMANCE FEATURES

- **Automatic quality control**
with maximum precision in defect detection
- **Height measurement**
with color indication over the entire layer of stones
 - Height measurement accurate to 0.5 mm
 - For product heights from 25 mm to 500 mm
 - For products with bevel up to 150 mm deep for heights up to 300 mm
- **Precise defect detection**
 - Defect detection from an area of 1 mm²
 - Lift-offs from 0.5 mm height difference
 - Cracks from 0.5 mm width
 - Differentiation between surface pollution and defects
- **Accuracy of 99%**
- **Integration into the machine visualization**
- **Integration into the production statistics**
 - Heights
 - Colors and color gradient
 - Defect rates
 - Surface structures
 - Image representations
- **Customization**
 - 1, 3 and 5 height values per block
 - Visualization for sorting recommendation on the dry side
- **Approx. dimensions:** 1,400 x 2,300 x 3,050 (L x W x H)
- **Expandable with associated robot sorting**



Bounding box orange: Lift-off



Bounding box pink: Crack



Bounding box blue: Break-out

TECHNICAL DATA*

	Inline QC (with 3 scanners)
Detection area w x l [mm]	1,500 x 1,450
min. product height [mm]	25
max. product height [mm]	500
Precision of geometric measurement [mm]	0.5
Maximum detectable chamfer depth [mm]	150
min. detectable size of lift-offs and (edge) break-outs [mm ²]	1
min. recognizable crack width [mm]	0.5
Number of pixels of the camera system	16,000,000
Number of 3D points per scanner	2,000,000
AI-supported defect detection	included
Color evaluation	included
Surface structure evaluation	included

* The values were determined under test conditions and may vary under other conditions

PERFORMANCE FEATURES

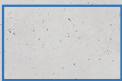
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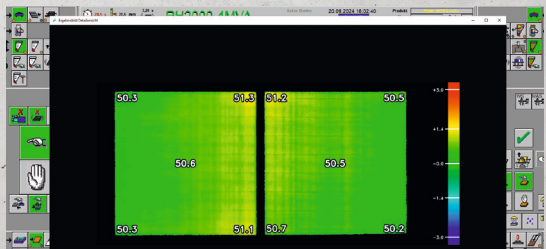
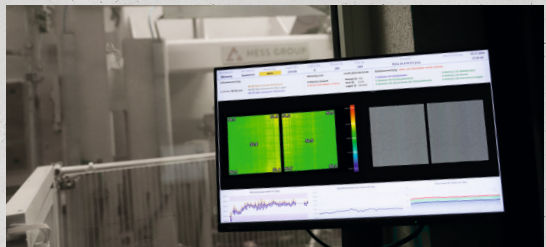
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Bound box: Break-out



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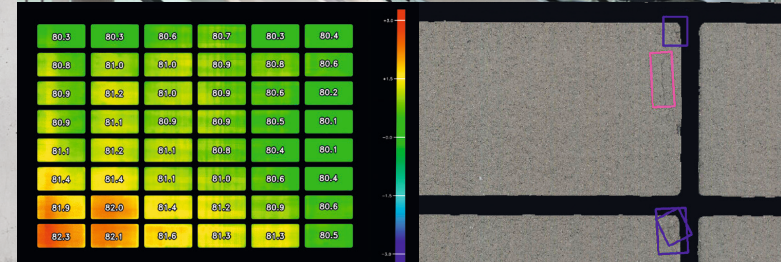
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